

Work Order ID 68548

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Item ID: D412-704-011

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 4/15/2011 Start Qty: 1.00

Required Date: 4/15/2011 Req'd Qty: 1.00

Reference: DISASSEMBLE

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:
1 X D412-704-011 B67717
DISASSEMBLE KIT
RETURN ITEMS TO STOCK
D412-704-041 REQ'D FOR
A N/C ORDER

4/15

11/4/18

11.04.15

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

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Work Order ID: 68548

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release









Start Date: 4/15/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C05.12.21 Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3207-2  Bracket		Manufactured	No				Each	5.0000		-1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				5					
					57562			5		57562			
D3207-5  Bracket		Manufactured	No				Each	6.0000		-1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				6					
					46856			6		46856			
D3208-1  Doubler		Manufactured	No				Each	6.0000		-1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				6					
					64827			6		64827			
D3208-11  Filler		Manufactured	No				Each	23.0000		-1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST202				23					
					57563			8		57563			
					67718			15					

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Work Order ID: 68548

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/15/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3208-3
Pedal Mount Angle

Manufactured No

Each 2.0000

-1

Location

Loc Qty

Loc Code

ST202

2

64825

2

67820

-1

D3208-7
Filler

Manufactured No

Each 0.0000

-1

55460

D3208-9
Doubler

Manufactured No

Each 7.0000

-1

Location

Loc Qty

Loc Code

ST202

7

57754

7

57854

-1

D3214-1
Placard

Manufactured No

Each 5.0000

-1

Location

Loc Qty

Loc Code

ST202

5

64826

5

64826

-1

D412-704-041
Pedal Assembly (205/212/214/412)

Manufactured No

Each 0.0000

-1

61609

D412-704-045
Cable Assembly (212/214/412)

Manufactured No

Each 0.0000

-1

65026

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Work Order ID: 68548

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/15/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG5

Purchased

No

Each

60.0000

-4



11/14/12

Clamp

Location

Loc Qty

Loc Code

ST306

60

116805

20

117395

40

116805

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Shop Packet Print

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